

AFFECTED MODELS: Various Alto-Shaam Ovens and Holding Cabinets

INTENDED USER: Trained member of the Alto-Shaam service network.

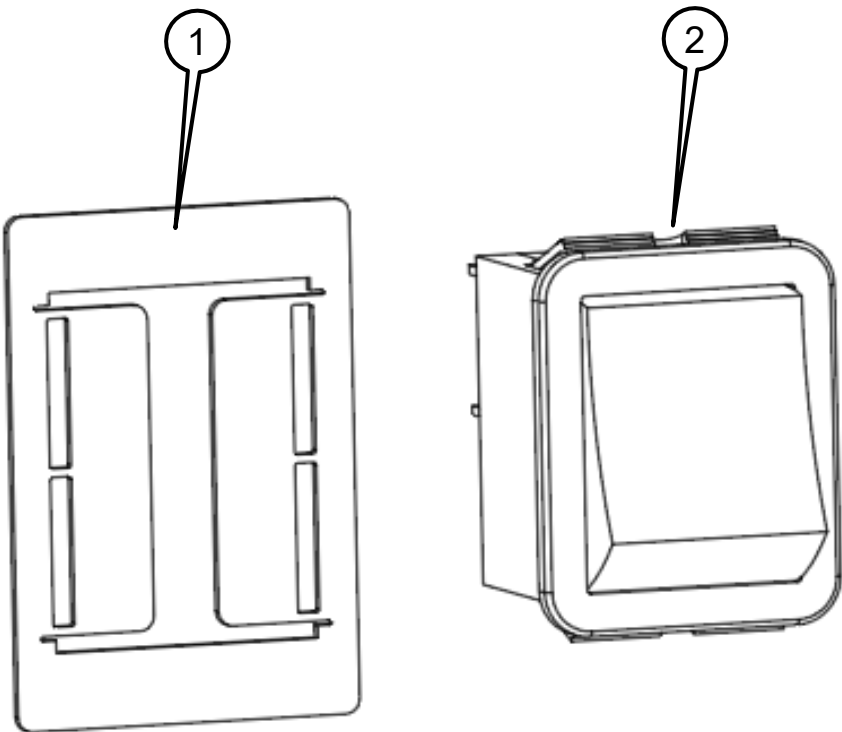
PURPOSE: Installation instructions for rocker switch kit 5036255.

NOTES: 0.75 hours required to accomplish this work.

TOOLS NEEDED: Hand-held grinding tool (Dremel® or similar), Hand tools

CONTENTS OF KIT:

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	1040428	PLATE / BEZEL	1
2	SW-38665	SWITCH, ROCKER, DPST, 20A, 125V	1



REV.	ECO	DESCRIPTION	DATE	APP
0	183637	NEW RELEASE	9/11/23	BD

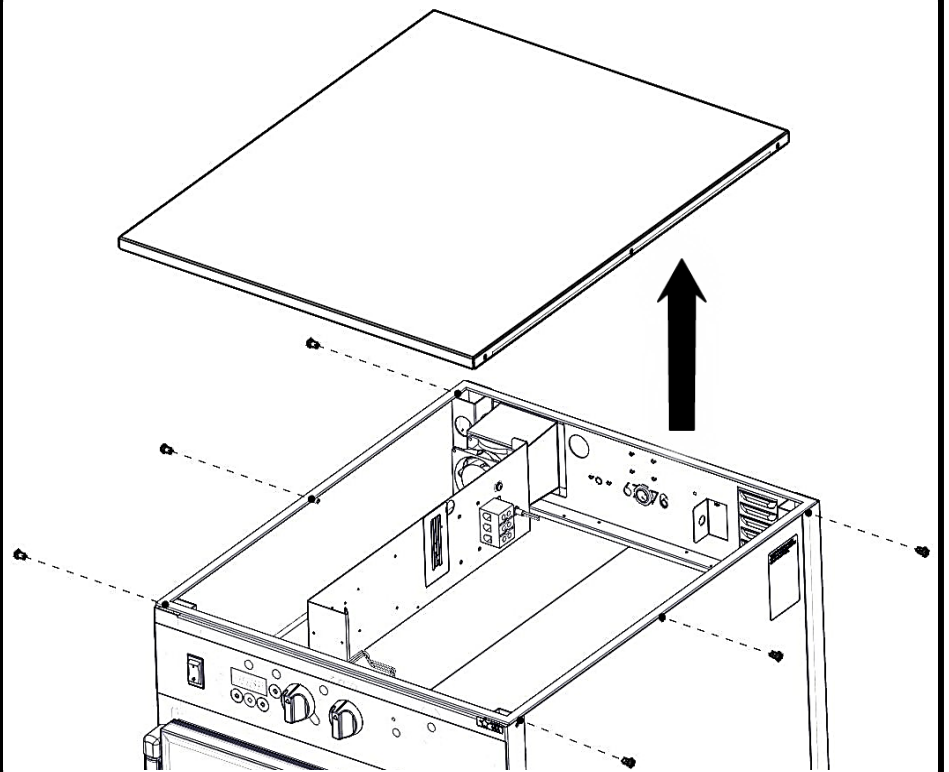


WARNING: DISCONNECT POWER BEFORE SERVICING!

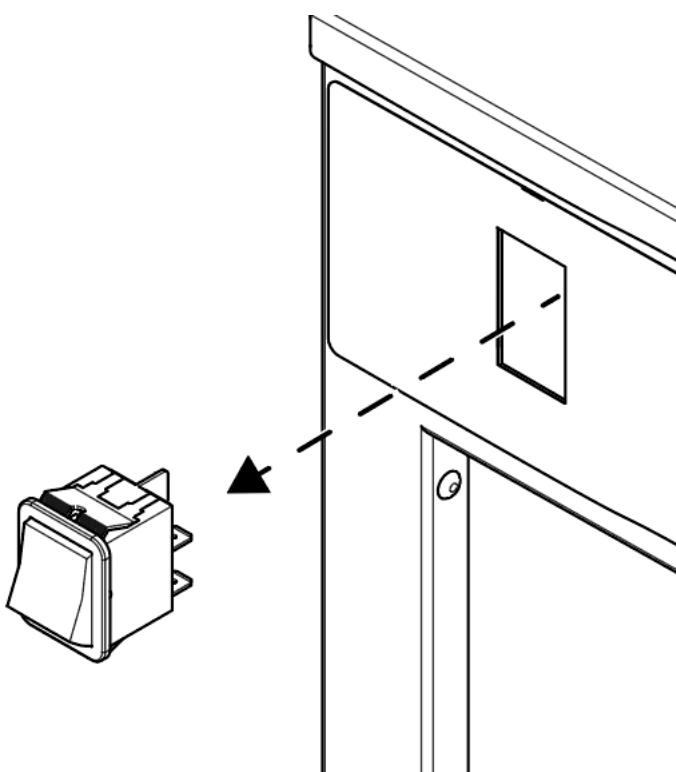
- 1 Disconnect the electrical power source to the oven. Install lockout/tagout equipment.



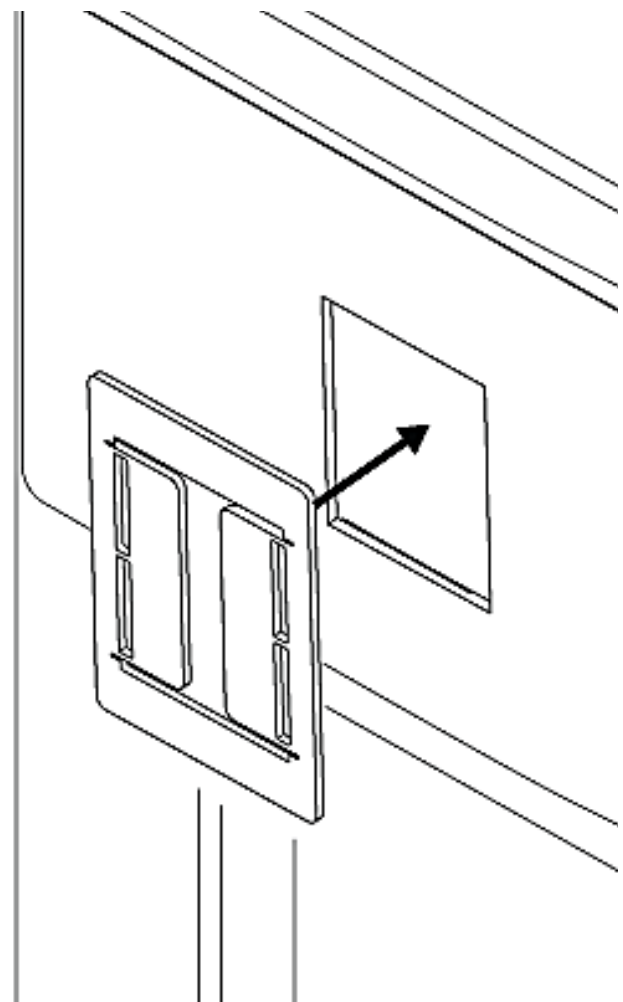
- 2 Remove the screws from the top cover. Remove the top cover.



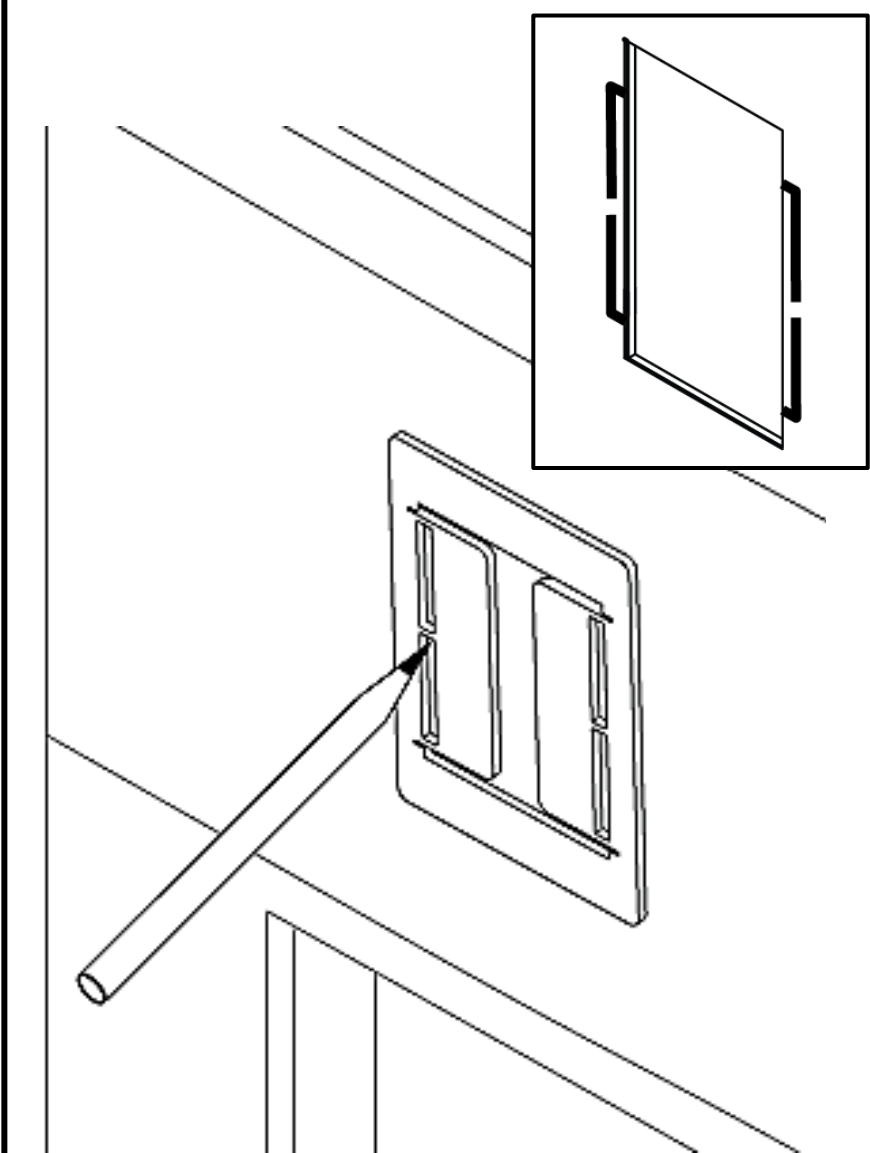
- 3 Identify the location of all wires on the existing switch. Disconnect the wires from the switch, then remove the switch from the appliance.



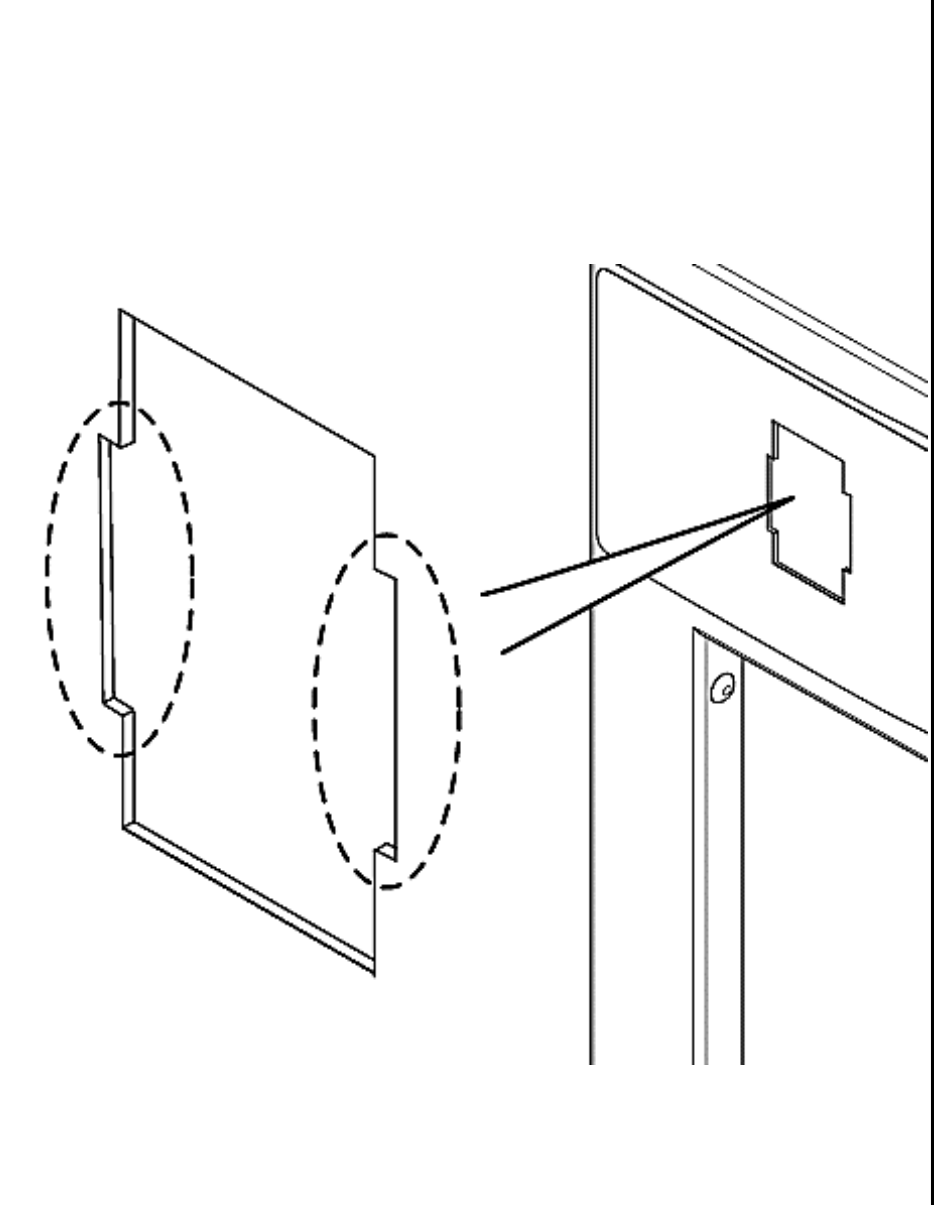
- 4 Center the plate/bezel over the hole where the existing switch was mounted.



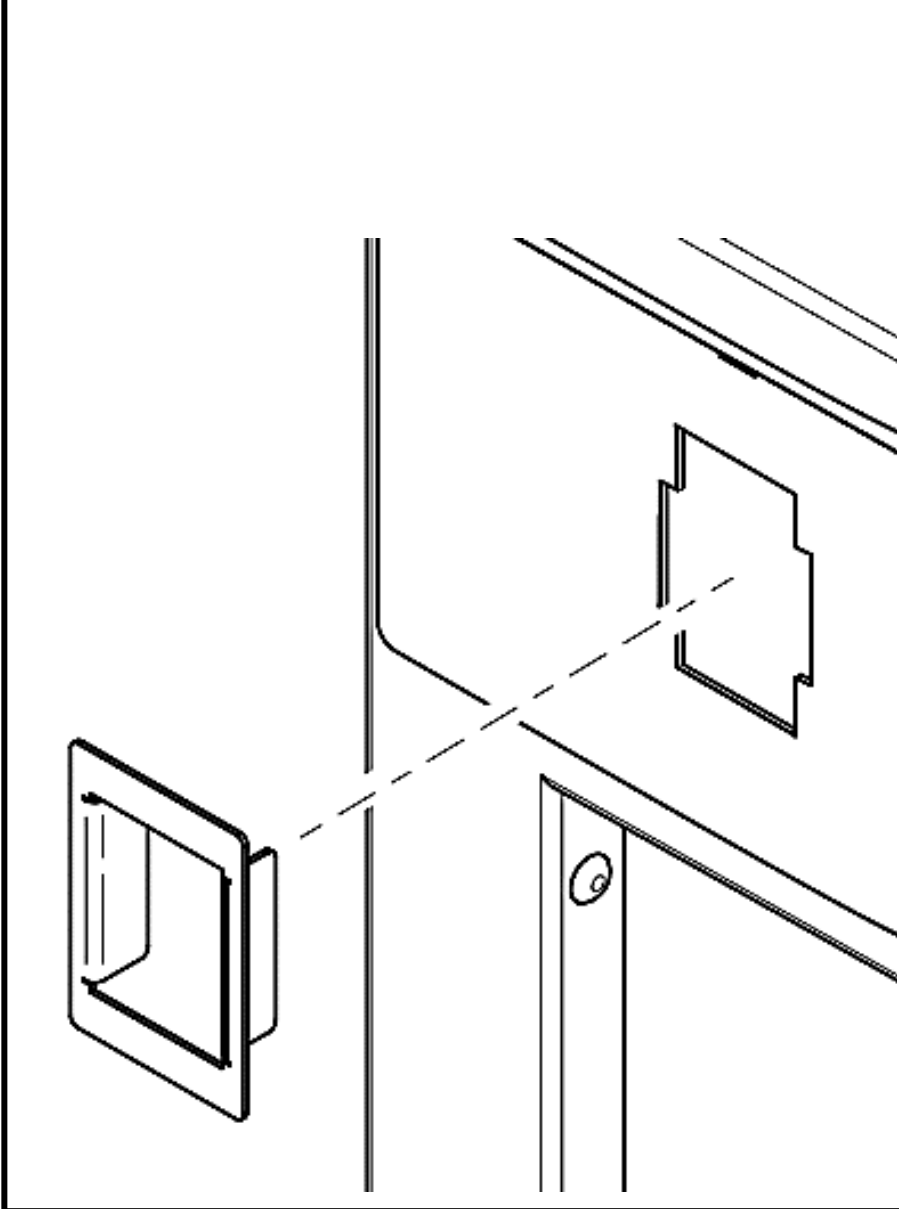
5 Using the plate/bezel as a template mark the areas to grind off from the switch cutout.



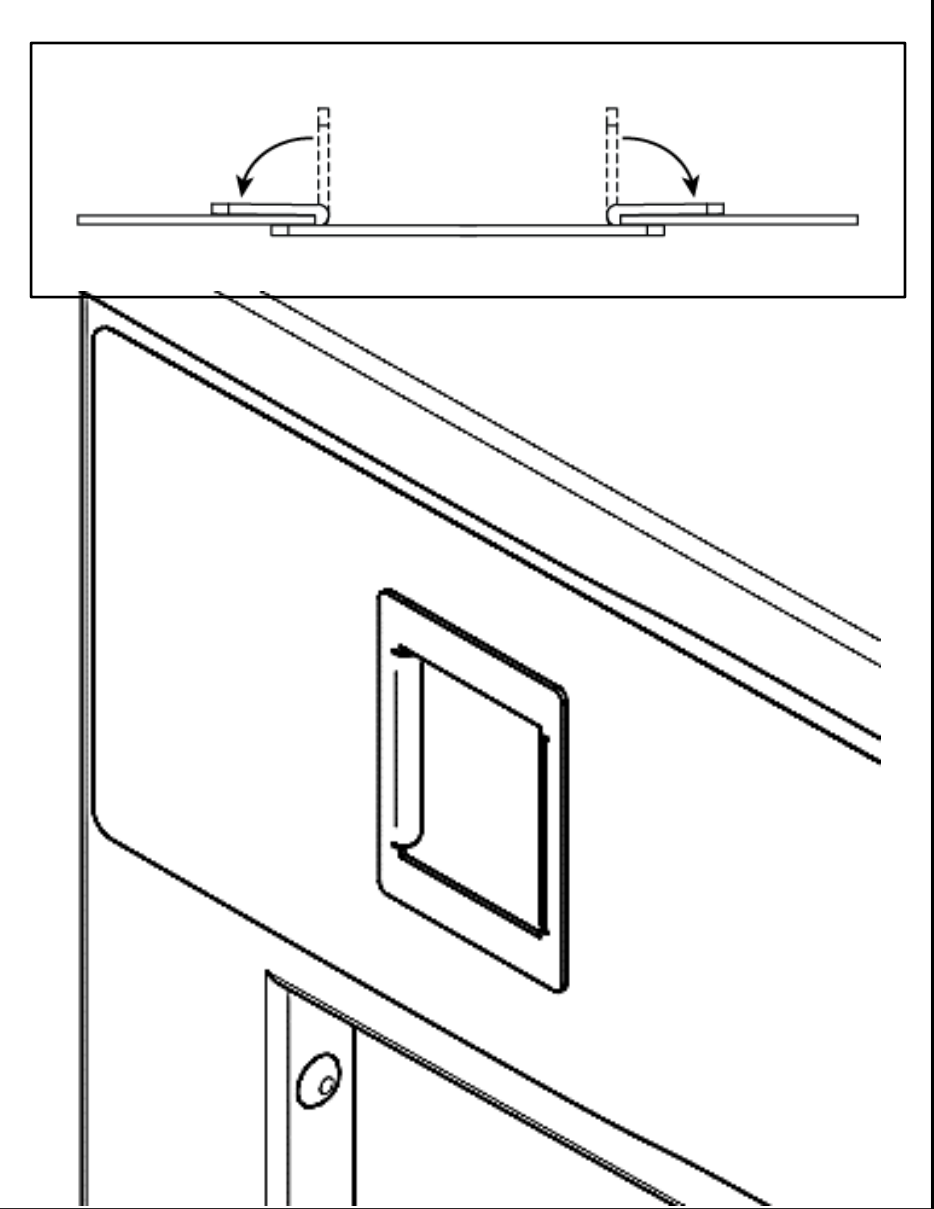
6 Grind away the material to make room for the new plate/bezel.



7 Bend the tabs of the plate/bezel 90 degrees and install it into the hole.



8 Bend over the tabs of the plate/bezel to hold it in place.



<div data-bbox="122 273 1005 450"><div>9</div><div>Install the new switch. Reference the electrical diagram in the appliance and connect the wires to the switch.</div></div> <div data-bbox="288 637 963 1376"></div>	<div data-bbox="1005 273 1923 341"><div>10</div><div>Install the top cover.</div></div> <div data-bbox="1032 593 1911 1327"></div>
<div data-bbox="122 1550 1923 1678"><div>11</div><div>Remove the lockout/tagout equipment. Supply electrical power to the appliance. Test the function of the new switch. This procedure is complete.</div></div> <div data-bbox="804 1811 1241 2781"></div>	